



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D4146-1
Job Sheet 180492



Part No: D4146-1

Job Qty: 8 ea

Part Name: Fitting



Part Weight: 0 lbs

Job Created: 7/6/18

Due Date: 7/20/18

Type: SOLD

Note: DWG REV A IPP REV:A NEW ISSUE 10-10-05 JLM VERIFIED BY:DD

Ship Via:

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		7/20/18	0.00	0.00	Start Up Machining-2		
100	Doosan	8 pcs		7/20/18	0.27	3.20	Doosan		
120	QC	8 pcs		7/20/18	0.00	0.00	QC8		
130	Packaging	8 pcs		7/20/18	0.00	0.00	Packaging3-2		
140	QC21-SA	8 Ea		7/20/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R1.000	303 Round Bar 1.00	1.3328 ft (.1666 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R1.000	1	25	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fitting	0.290Inches	+ 0.006 - 0.001	Diameter	
2	Fitting	0.810Inches ± 0.010	0.820 0.800		
3	Fitting	0.550Inches ± 0.010	0.560 0.540	Diameter	
4	Fitting	0.470Inches ± 0.010	0.480 0.460	Diameter	
5	Fitting	0.330Inches ± 0.010	0.340 0.320	Diameter	
6	Fitting	0.063Inches ± 0.010	0.073 0.053		
7	Fitting	1.790Inches ± 0.030	1.820 1.760		
8	Fitting	1.700Inches ± 0.030	1.730 1.670		
9	Fitting	1.590Inches ± 0.030	1.620		

			1.560	
10	Fitting	1.190Inches $\pm$ 0.030	1.220 1.160	
11	Fitting	0.840Inches $\pm$ 0.030	0.870 0.810	
12	Fitting	0.810Inches $\pm$ 0.030	0.840 0.780	
13	Fitting	0.500Inches $\pm$ 0.030	0.530 0.470	
14	Fitting	0.539Inches $\pm$ 0.010	0.549 0.529	Diameter

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Container No: S094842



Part: D4146-1

Job No: 180492

Serial No/Batch: S094842

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/22/18